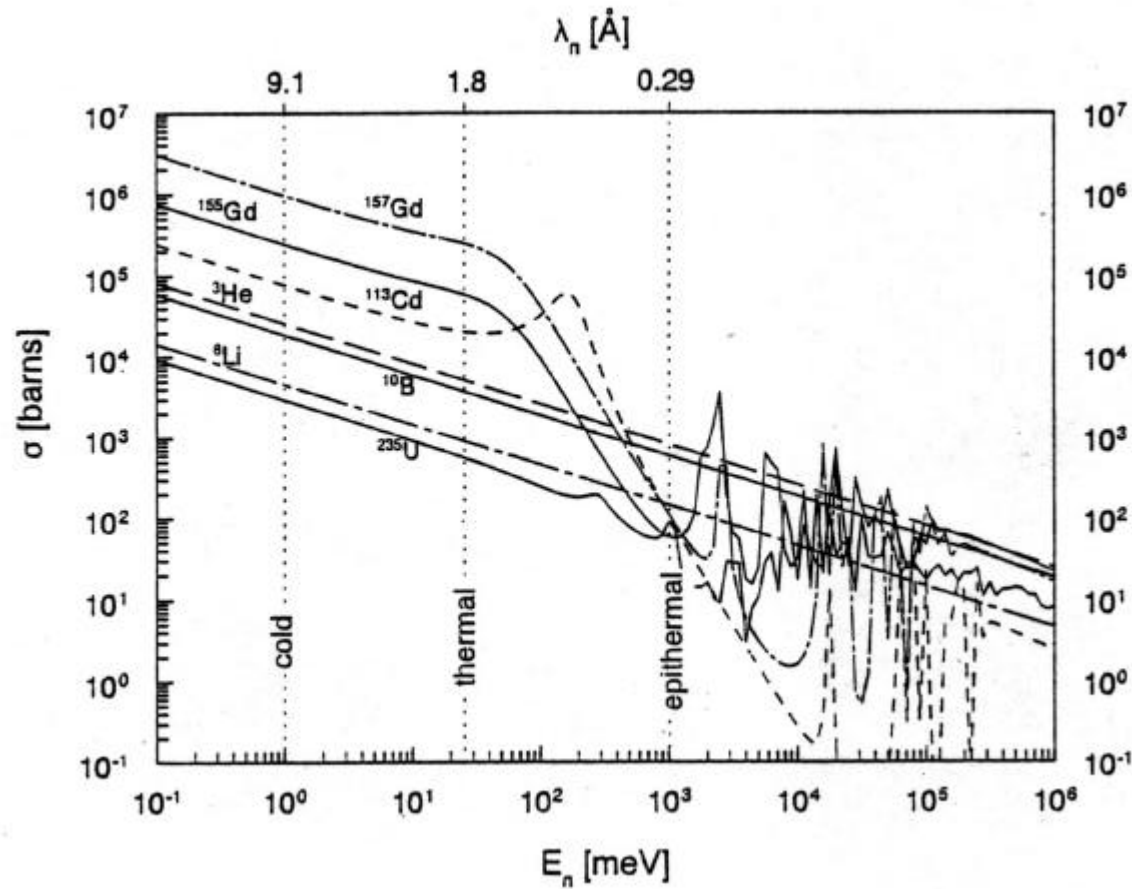


DESIGN, CONSTRUCTION AND COMMISSIONING
OF AN ADVANCED 2D NEUTRON DETECTOR
FOR PROTEIN CRYSTALLOGRAPHY

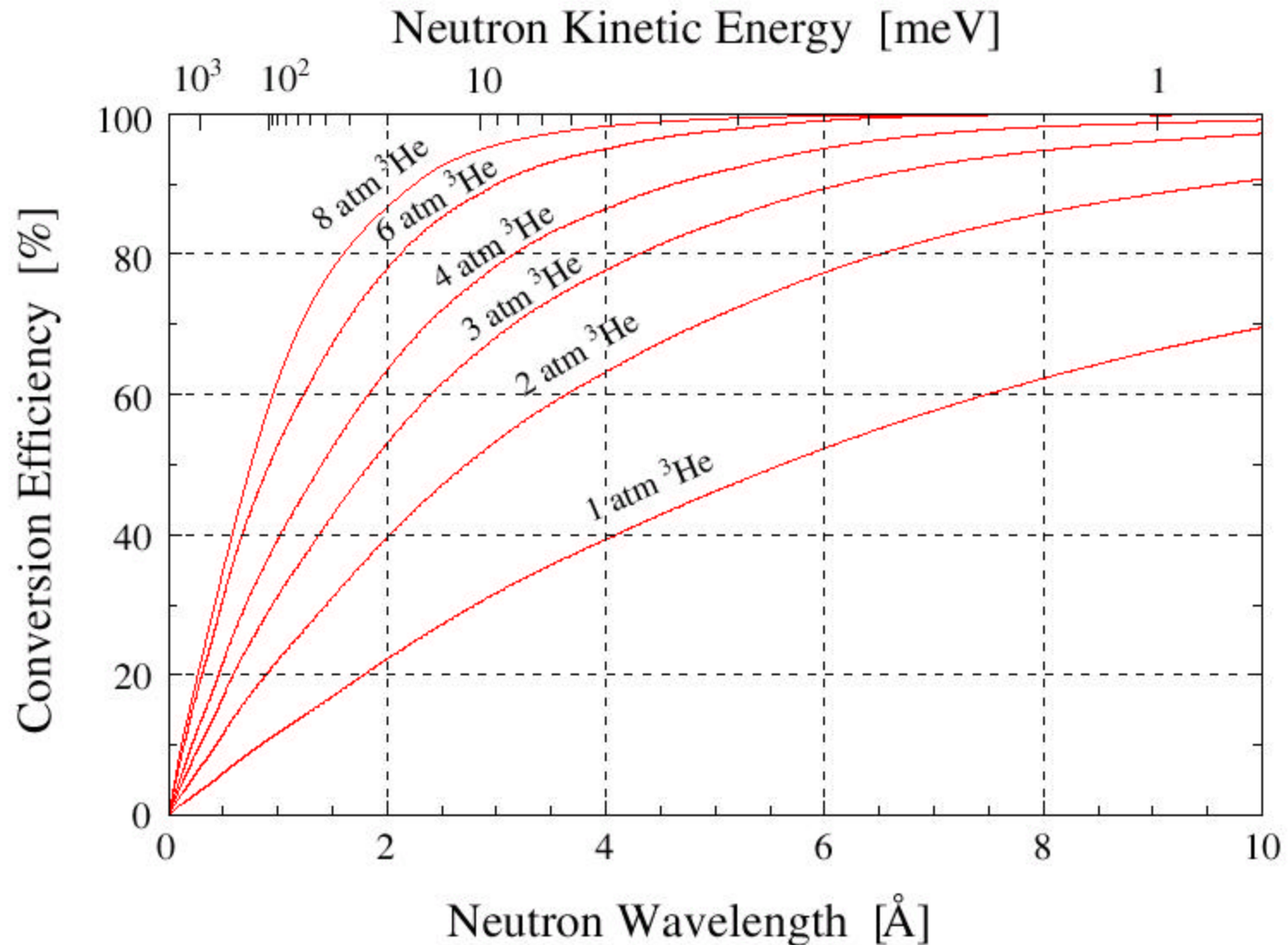
Graham Smith
Gas Detector Group

Neutron Absorption Cross Sections

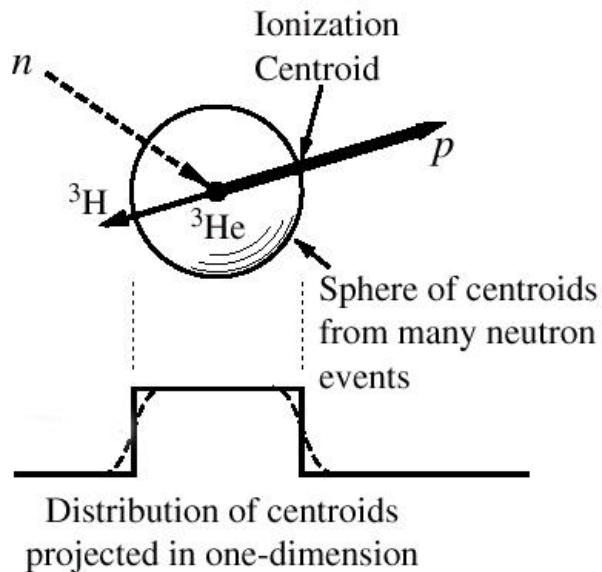
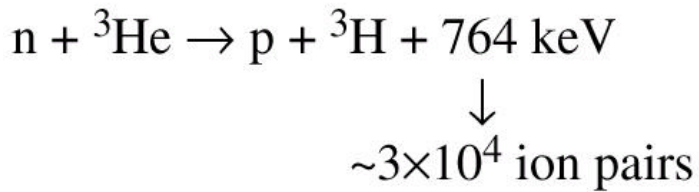


Conversion Efficiency of ^3He Filled Detectors

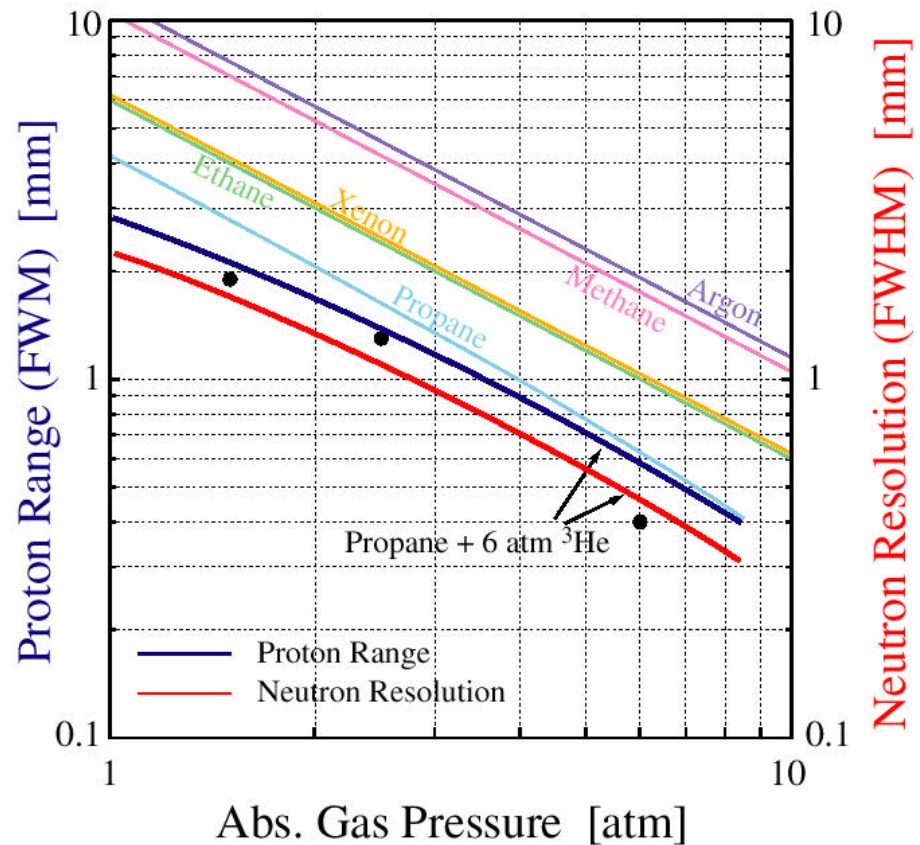
^3He (n, p) ^3H , Detector Gas Depth = 1.5 cm



Proton/Triton Range and Position Resolution



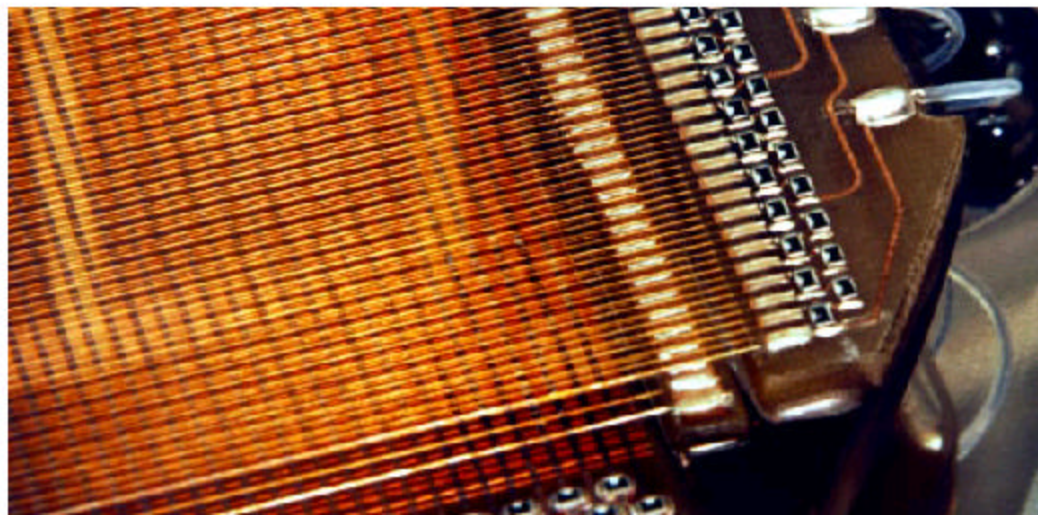
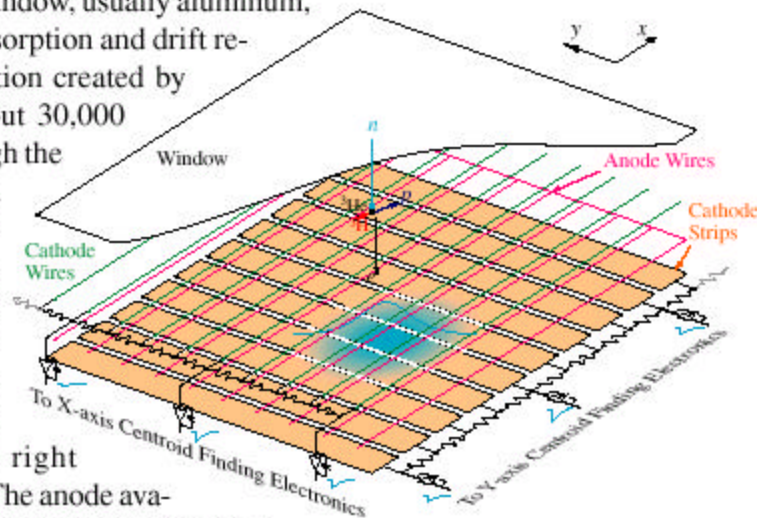
FWHM ~ 0.8 × Proton Range
(~4.2mm in atm. Propane)



Thermal Neutron Detection

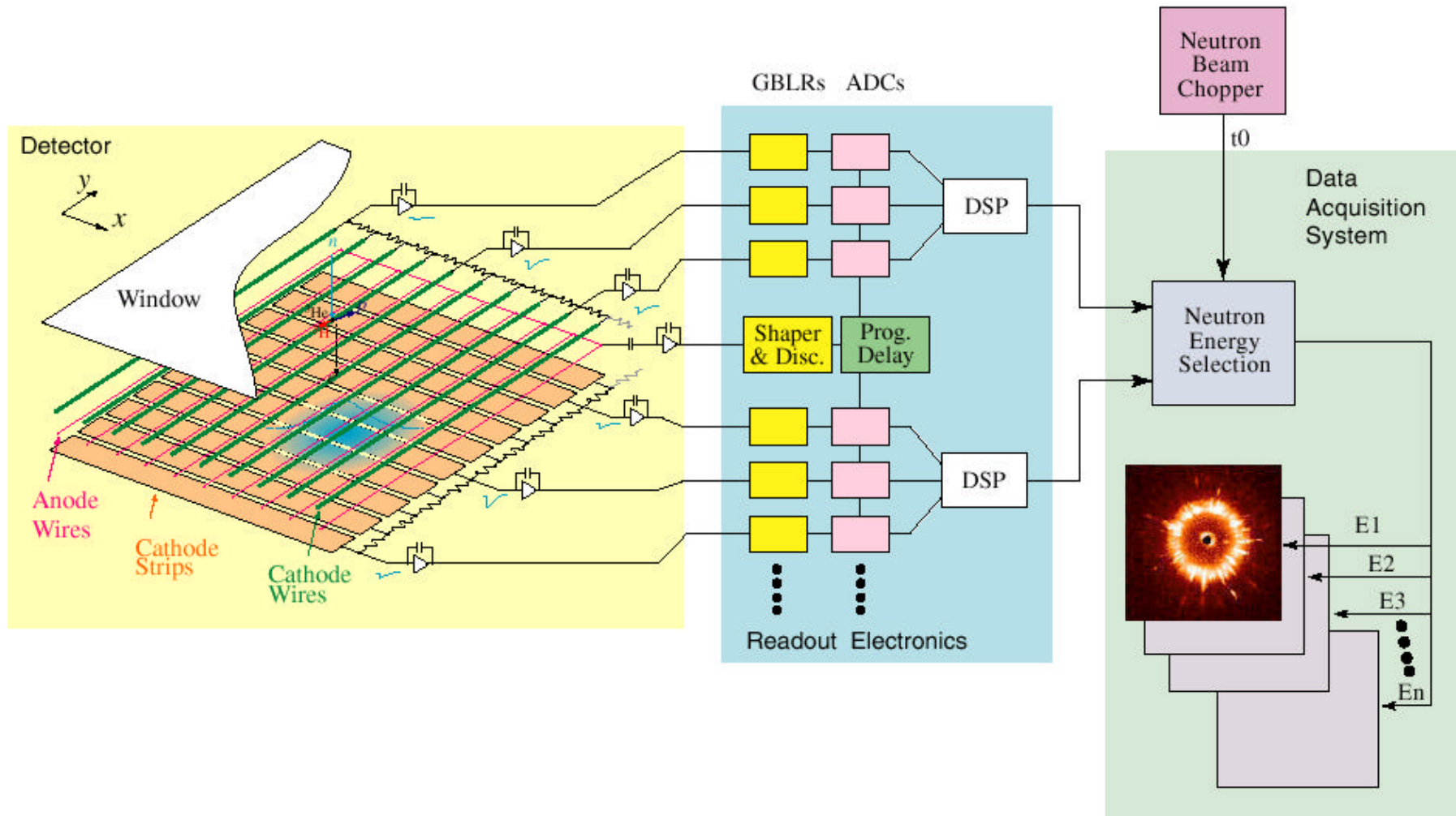
— Position Sensing

Neutrons enter through a window, usually aluminum, and most convert in the absorption and drift region. The primary ionization created by the proton and triton, about 30,000 electrons, then drifts through the upper wire cathode and an avalanche takes place on the nearest anode wire, or wires. The upper cathode wires and anode wires normally run in the same direction. The lower cathode has metal strips, running at right angles to the anode wires. The anode avalanche induces positive charge on both the upper and lower cathodes. The sampling of induced charge with cathode wires or strips yields the center of gravity of the anode avalanche with high precision when appropriate design criteria are followed. The numerous readout nodes along both axes are fixed in space. They act as fiducial marks, ensuring a high level of position stability.

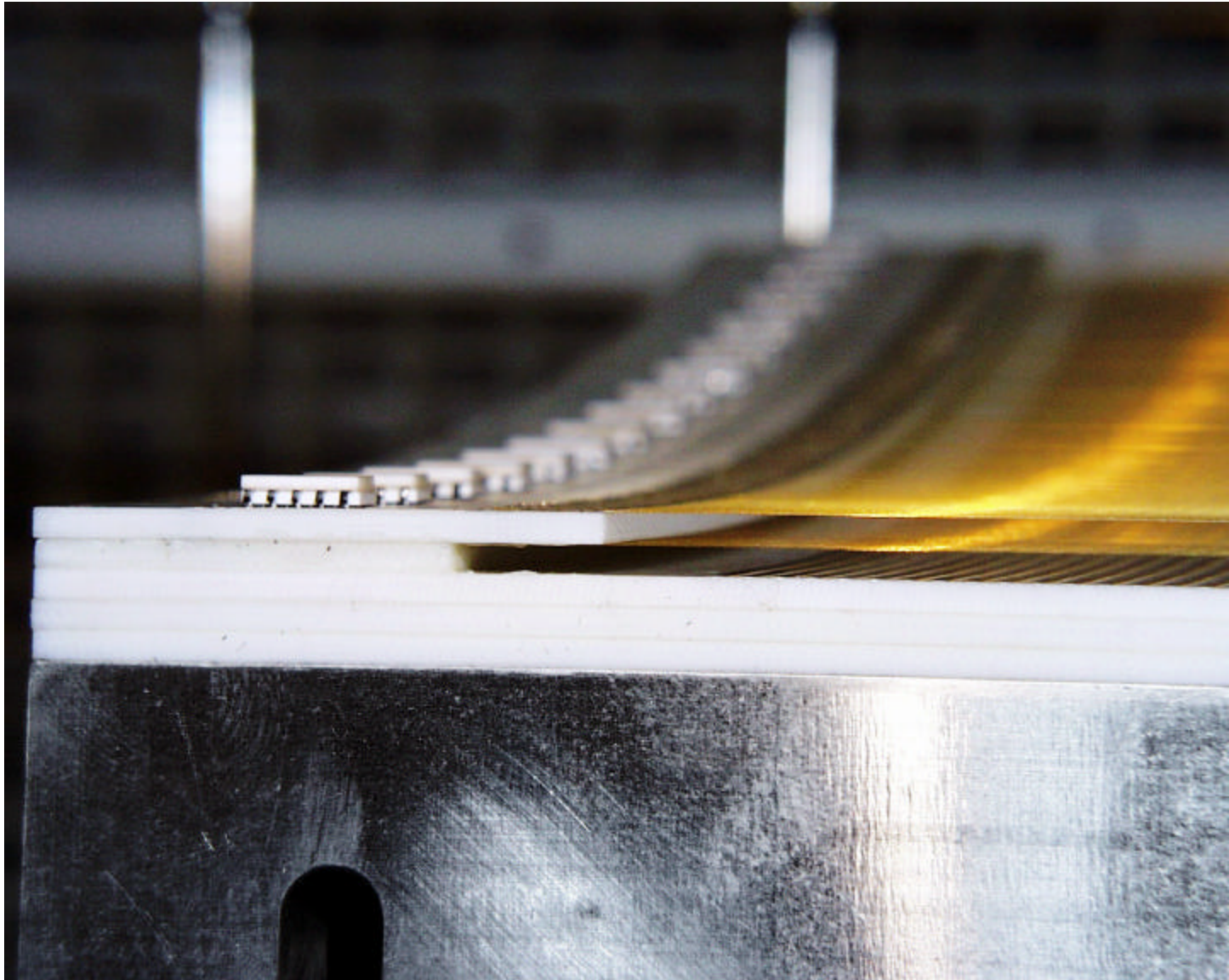


Detector for a Spallation Source

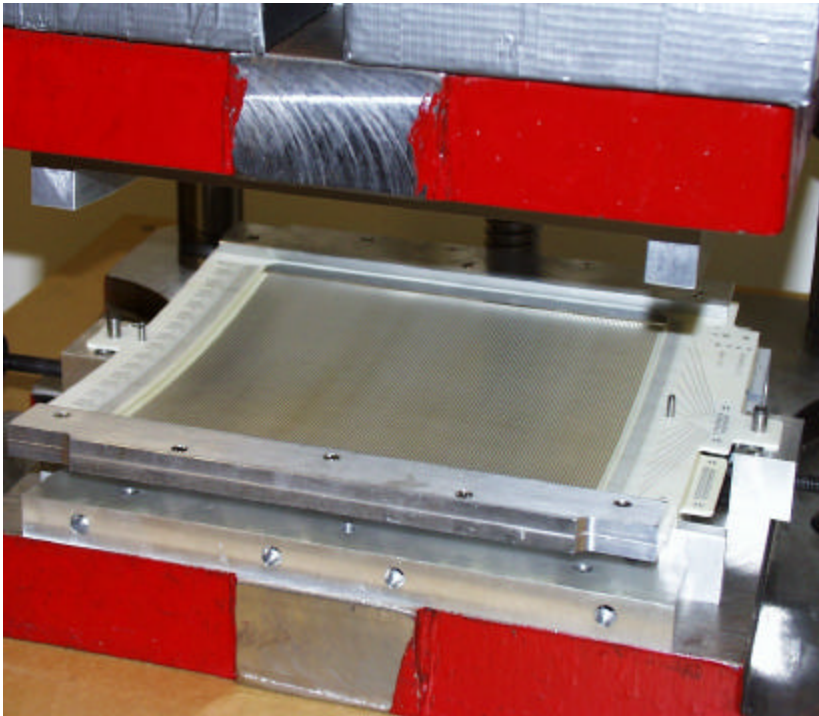
Electronic Block Diagram



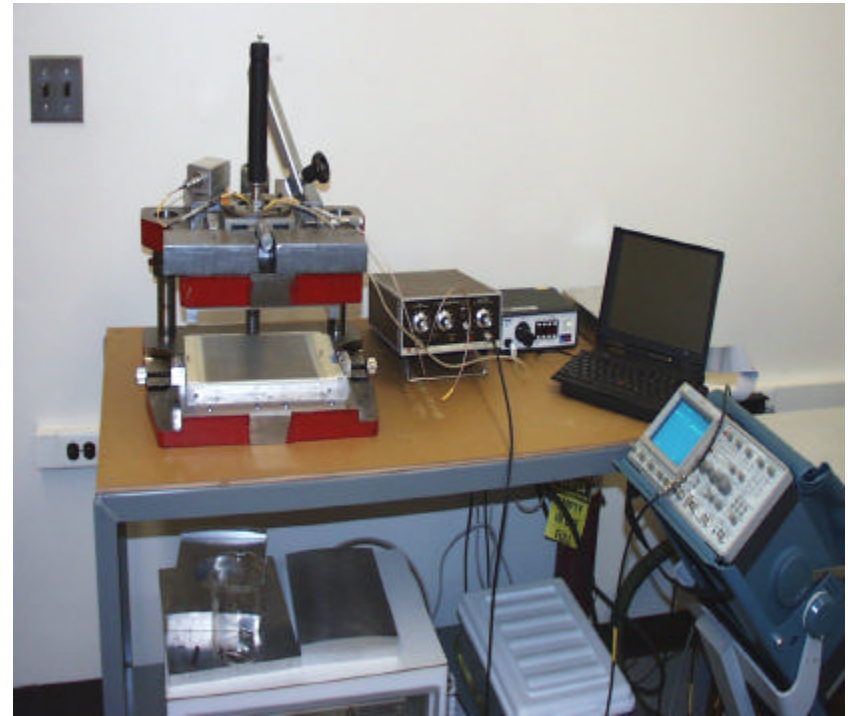
Edge view of one segment



Lamination of Electrodes onto the Aluminum Back Plate



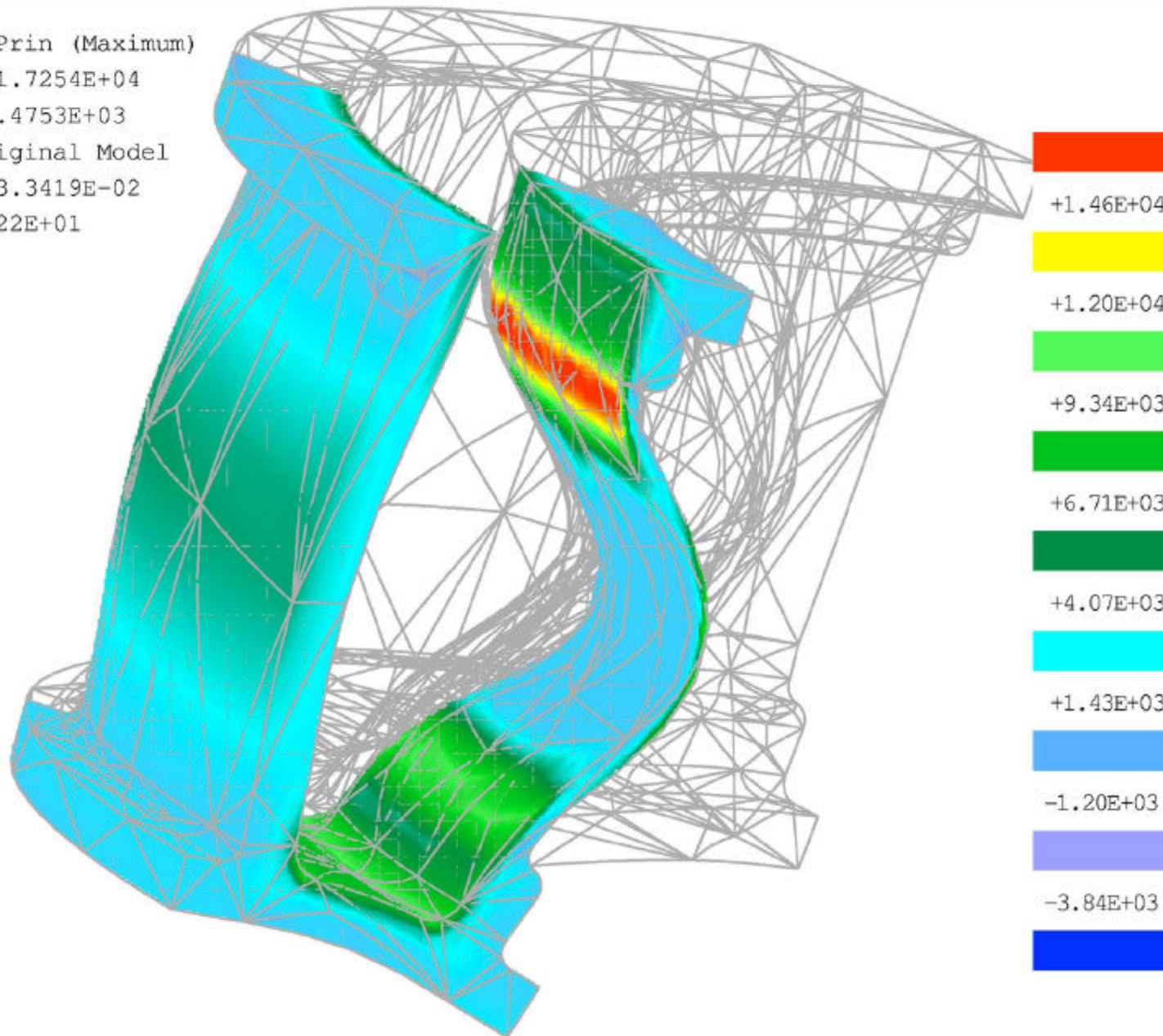
Last step of lamination process showing the wire grids pressed into place



Lamination press with computerized wire tension measurement and adjustment

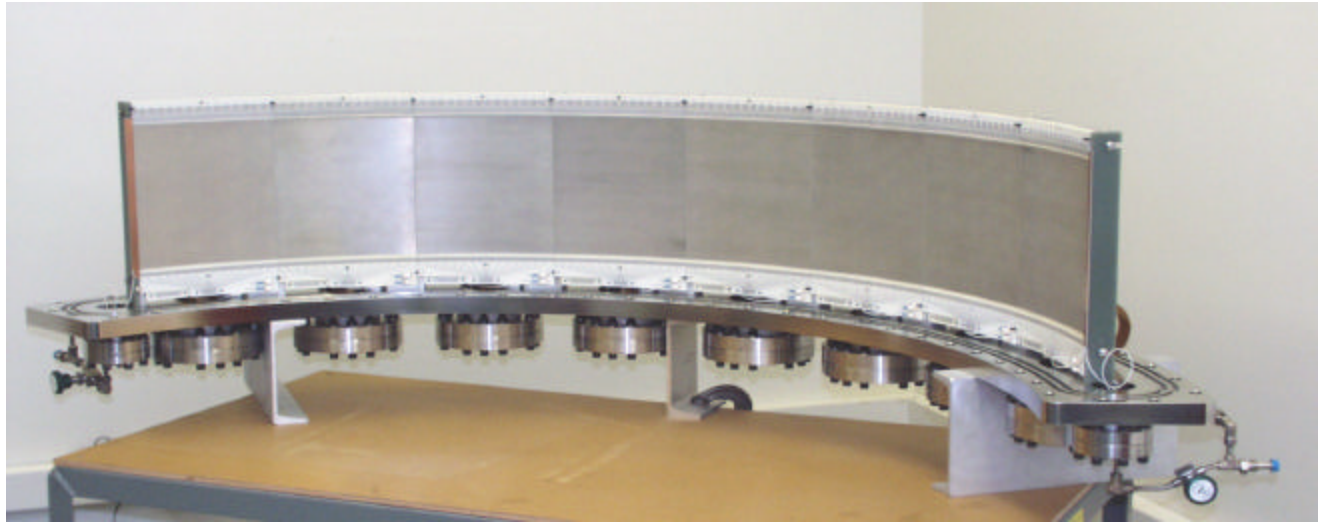


Stress Max Prin (Maximum)
Avg. Max +1.7254E+04
Avg. Min -6.4753E+03
Deformed Original Model
Max Disp +3.3419E-02
Scale 9.8822E+01
Load: load1

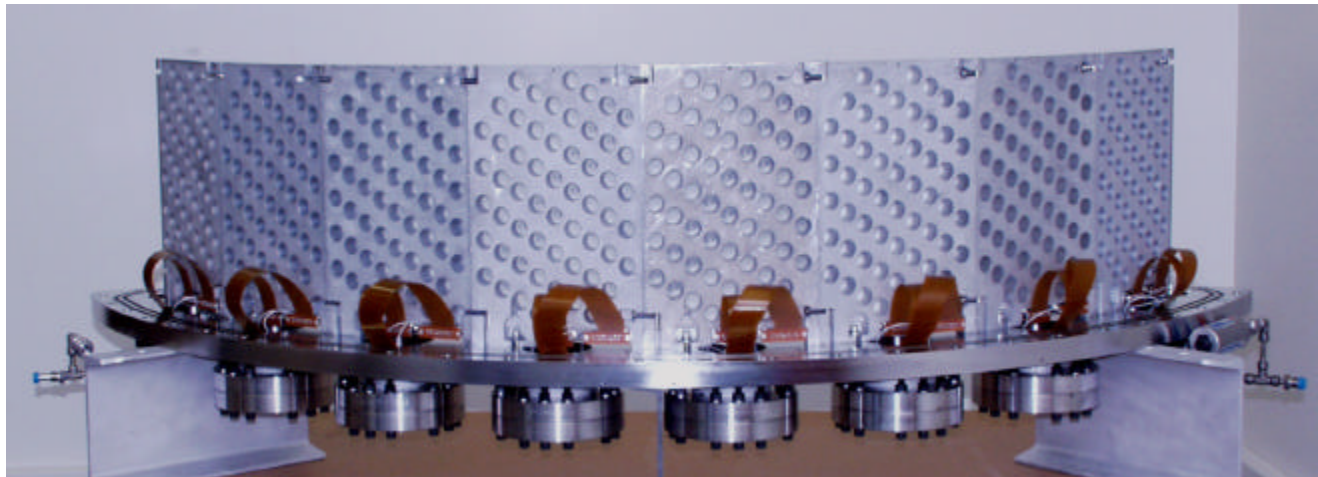


.312" win .09 over .62 taper 155 psi 7075 MAHLER

Front View

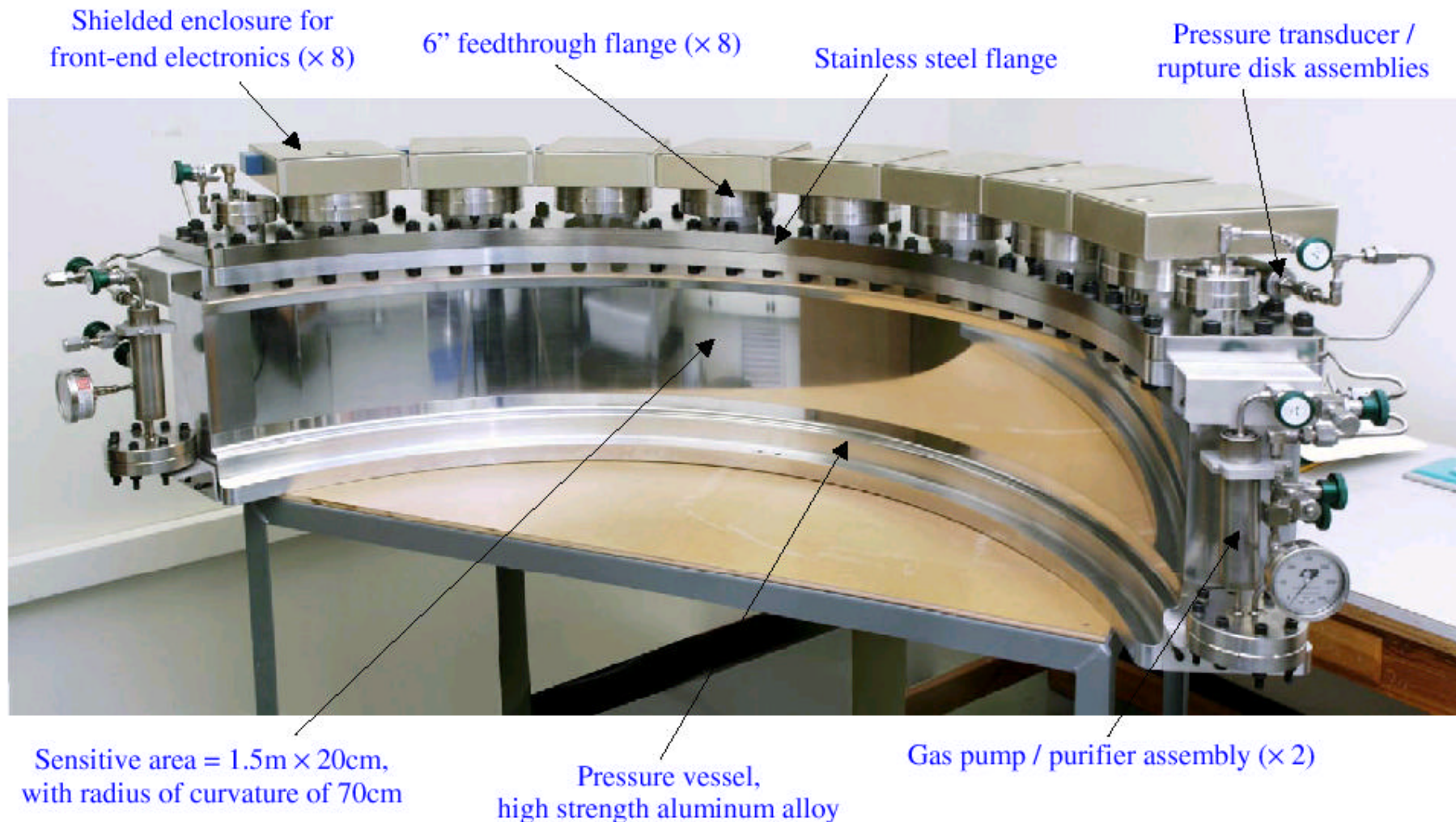


Back View

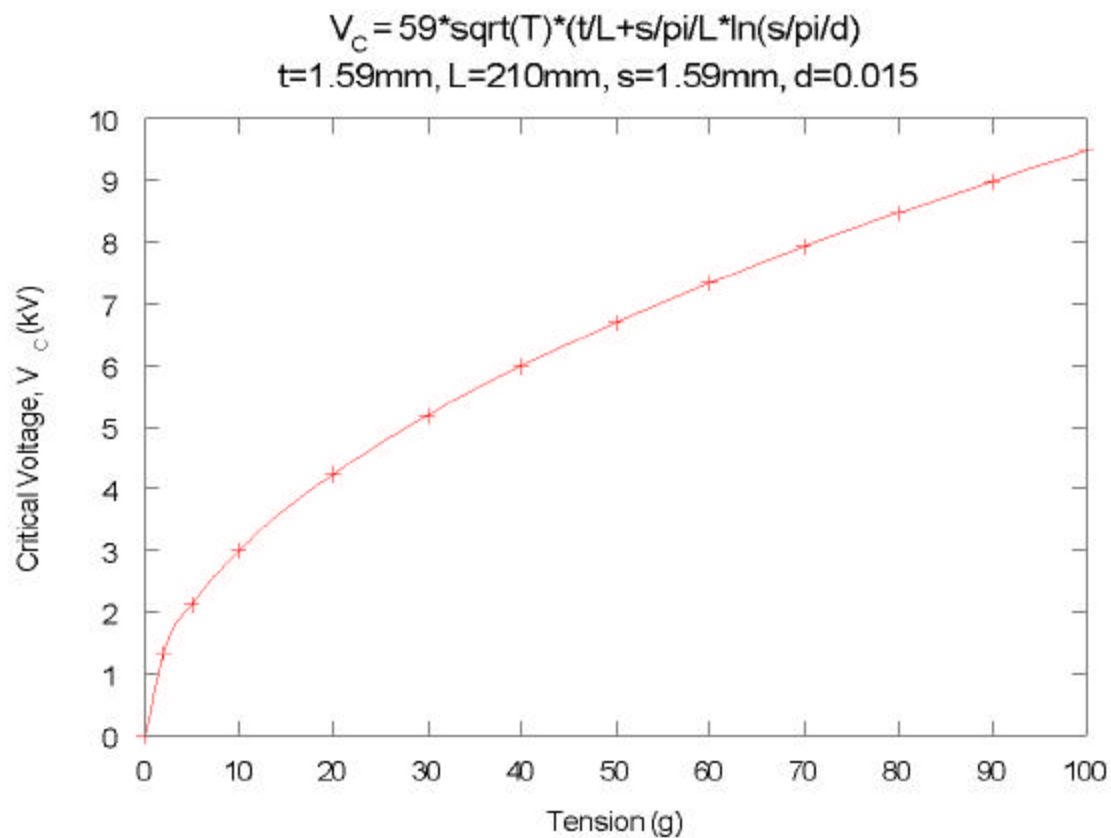


120° Two-Dimensional Thermal Neutron Detector for Protein Crystallography

- 0.3 m² area, >10⁵ resolution elements, 1.3 mm FWHM
- Single gas volume, continuously sensitive readout
- Timing resolution → 0.15Å wavelength bandwidth
- 8 independent wire segments → modularity, high count rate, > 10⁶ s⁻¹
- Encoding electronics optimized for high throughput, low noise
- Decoding with high performance digital signal processing

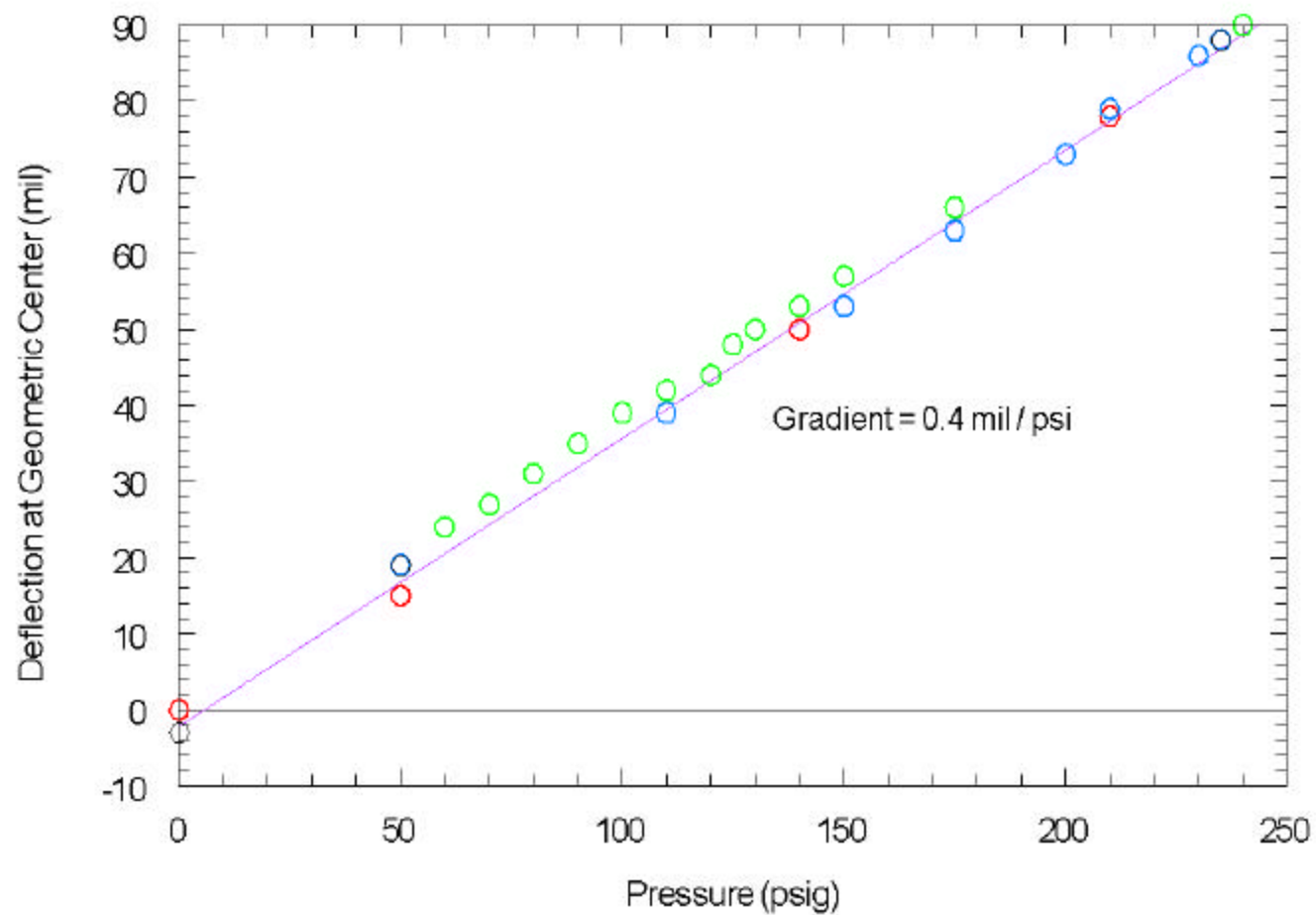


Critical Voltage vs Wire Tension



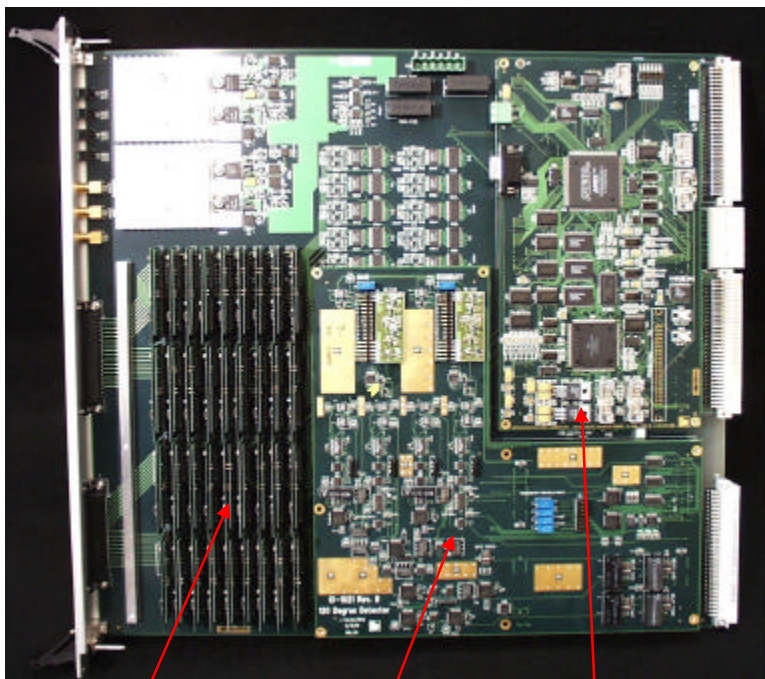
120 Degree N Detector - Hydrostatic Pressure Test (02/17/00)

○ Cycle 1, {220} ○ Cycle 1, {219} ○ Cycle 2, {220} ○ Cycle 2, {219}



Digital Encoding System

Complete VME Motherboard

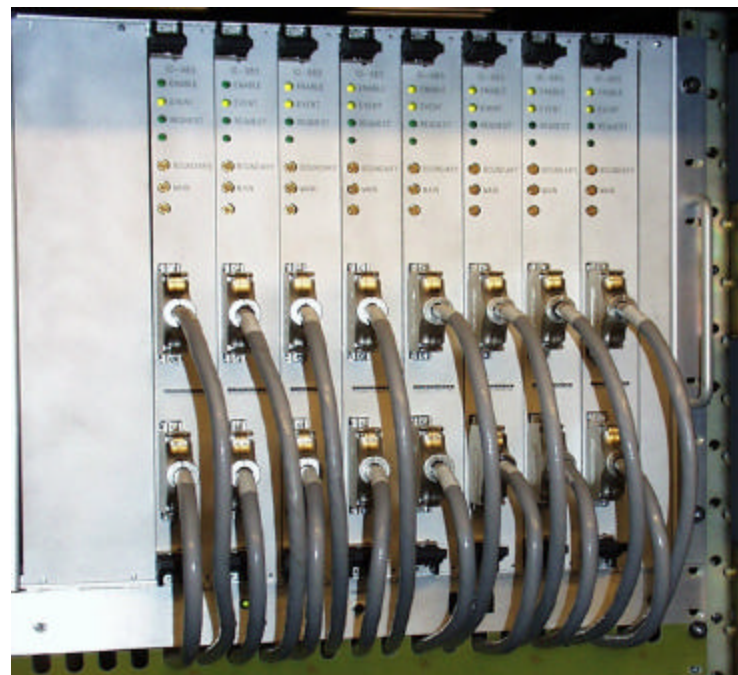


Gated Baseline
Restorers

Anode Timing
Daughter Card

Digital Daughter
Card

Set Of Eight VME Cards In Crate



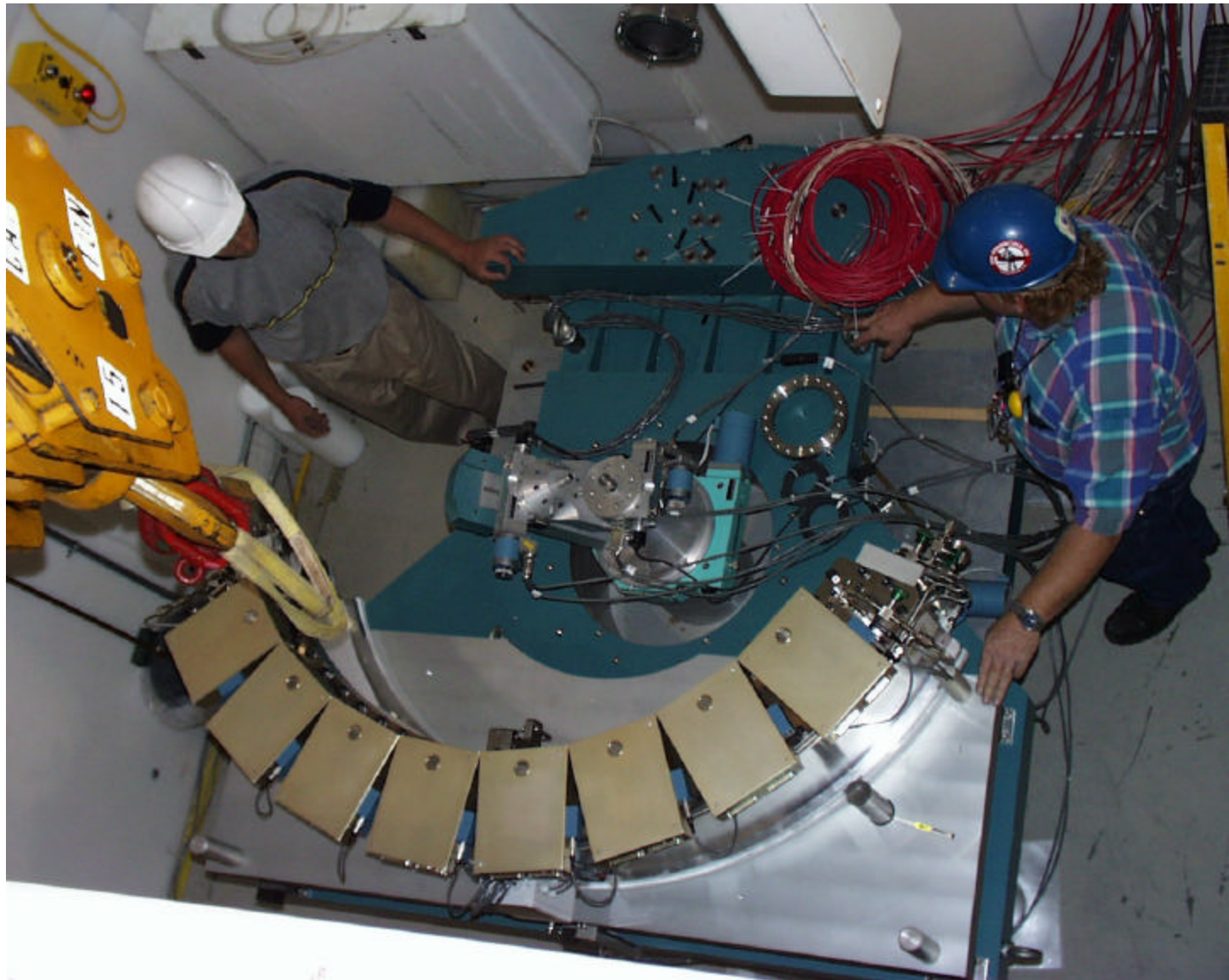
Shipping Day – BNL to LANL. July 27, 2001



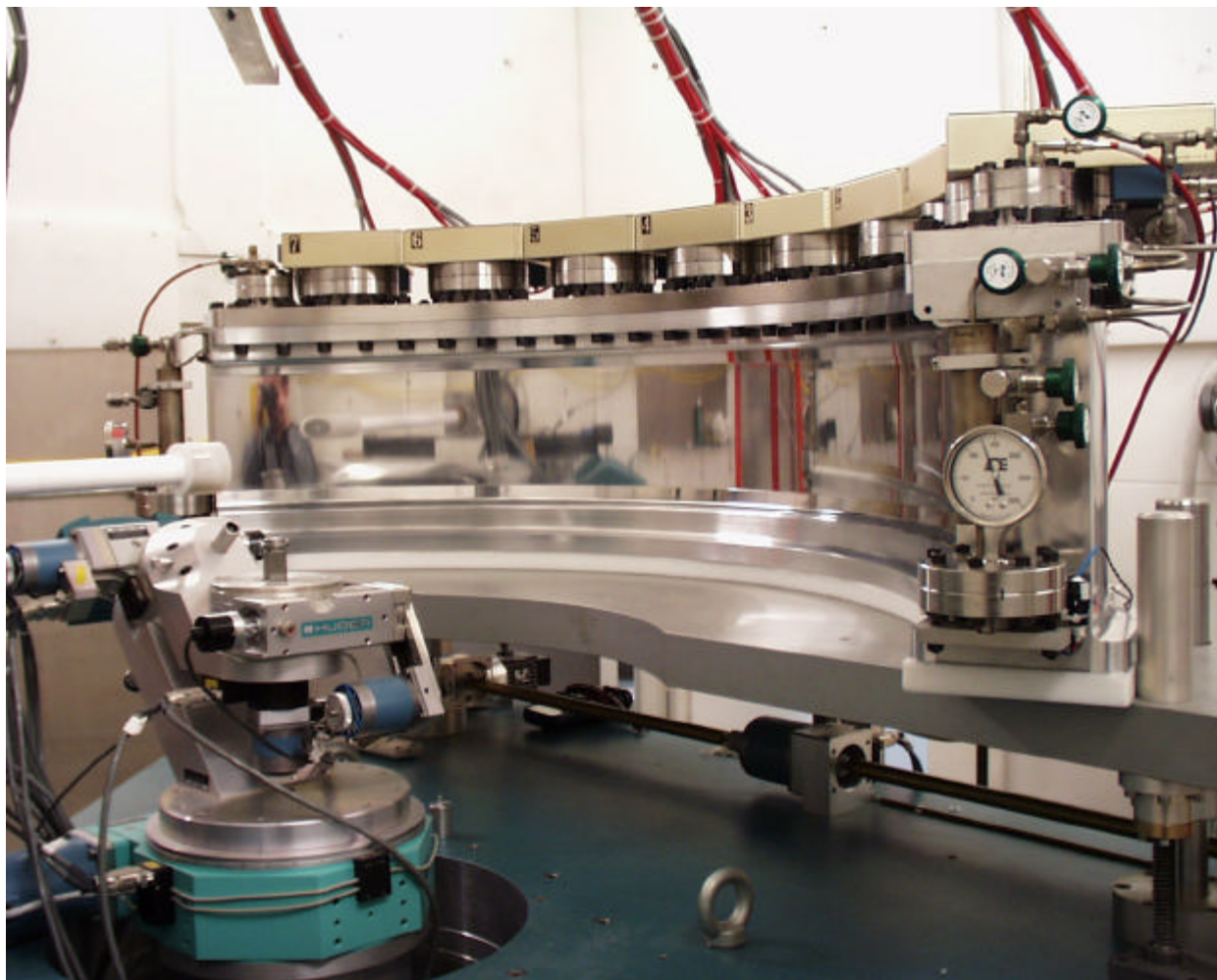
Shipping Day – BNL to LANL. July 27, 2001



Detector on goniometer at LANSCE – top view

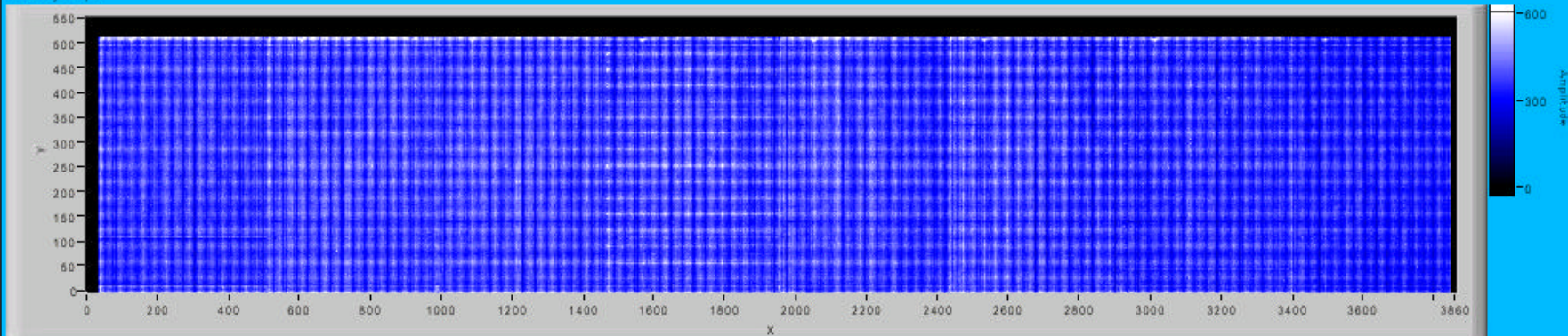


Detector on goniometer at LANSCE – side view

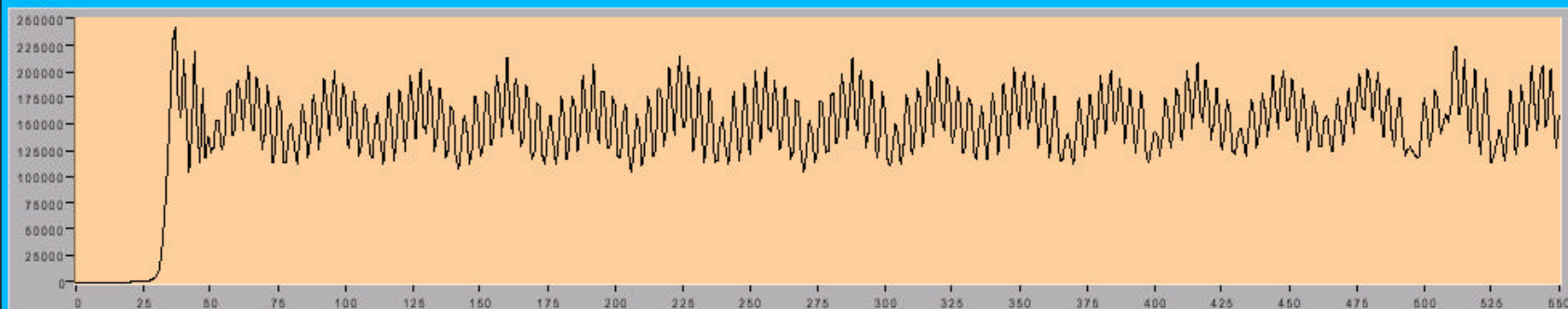


ND120: 8 Segment Read Data File

Intensity Graph

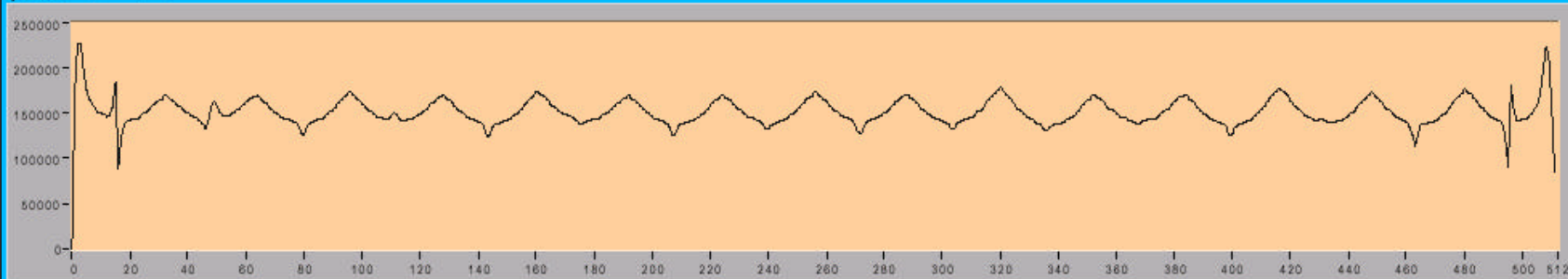


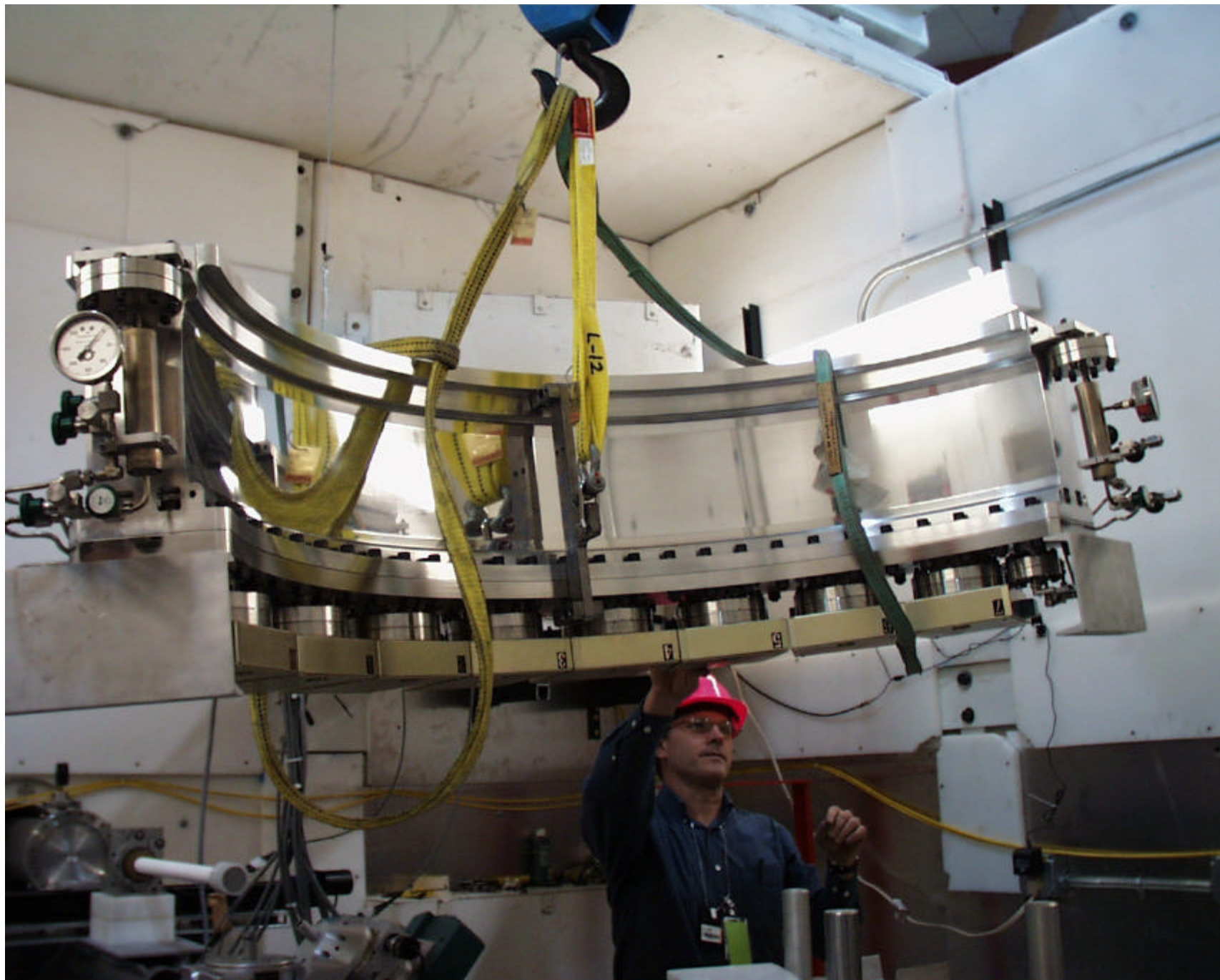
x-axis



y-axis

6 Display Segments



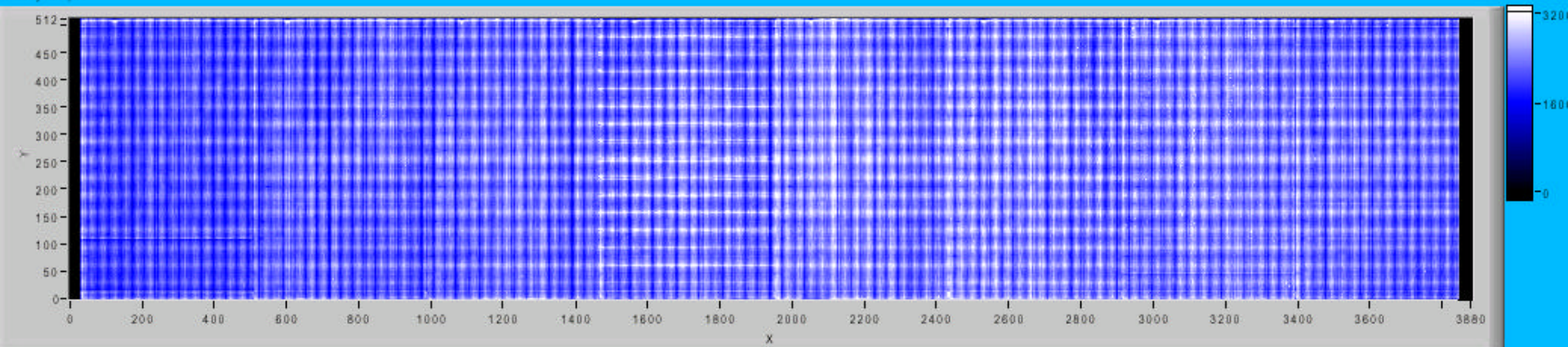


Disassembling

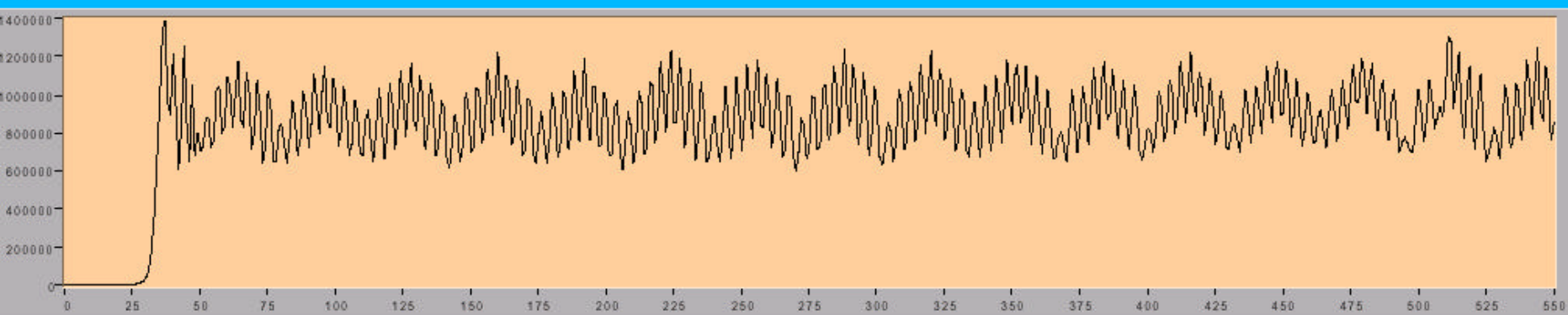


ND120: 8 Segment Read Data File

Intensity Graph

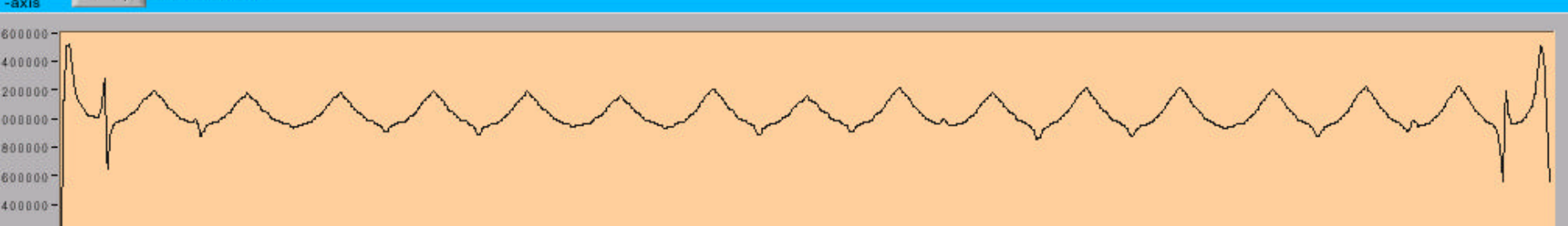


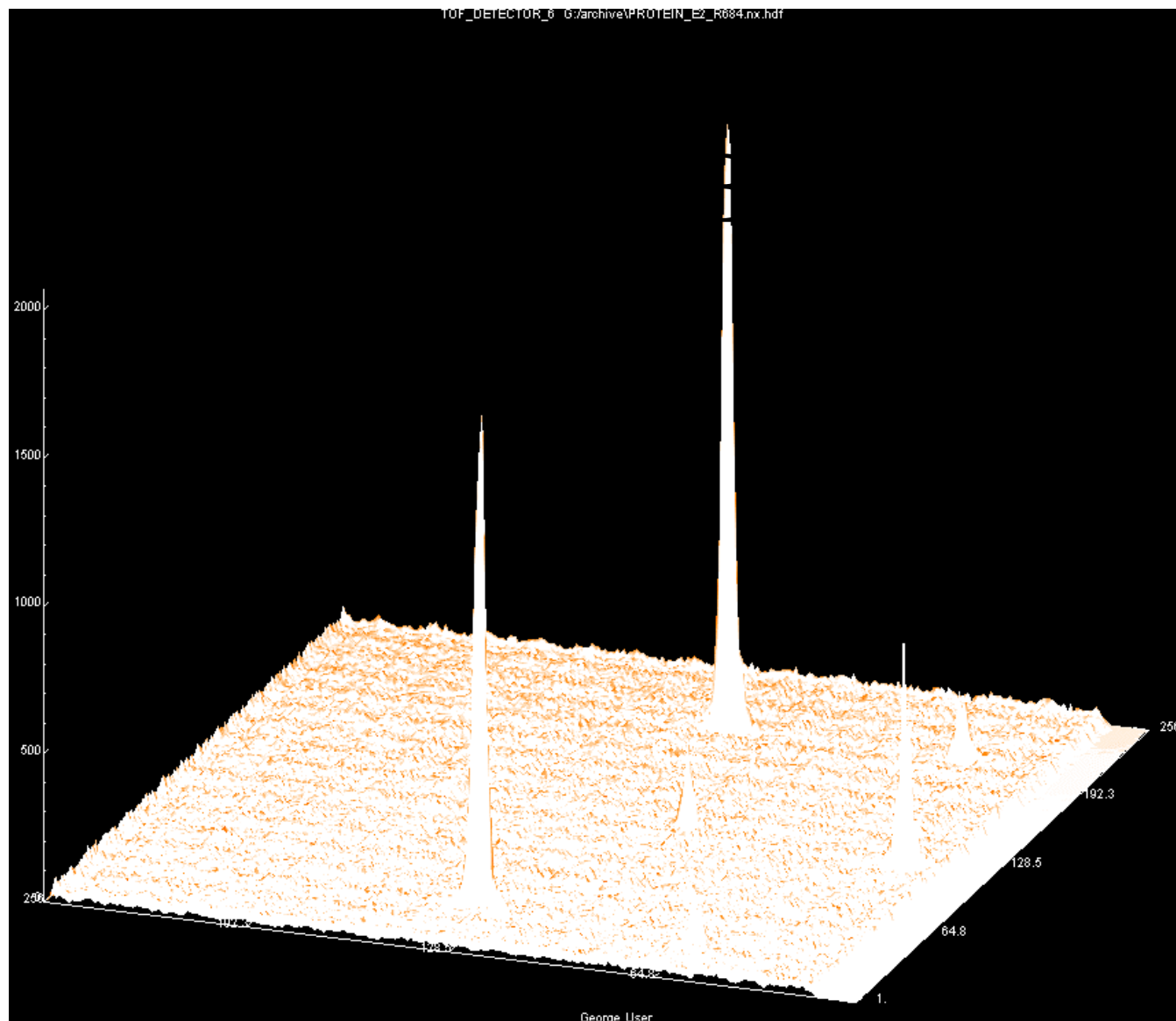
-axis



-axis

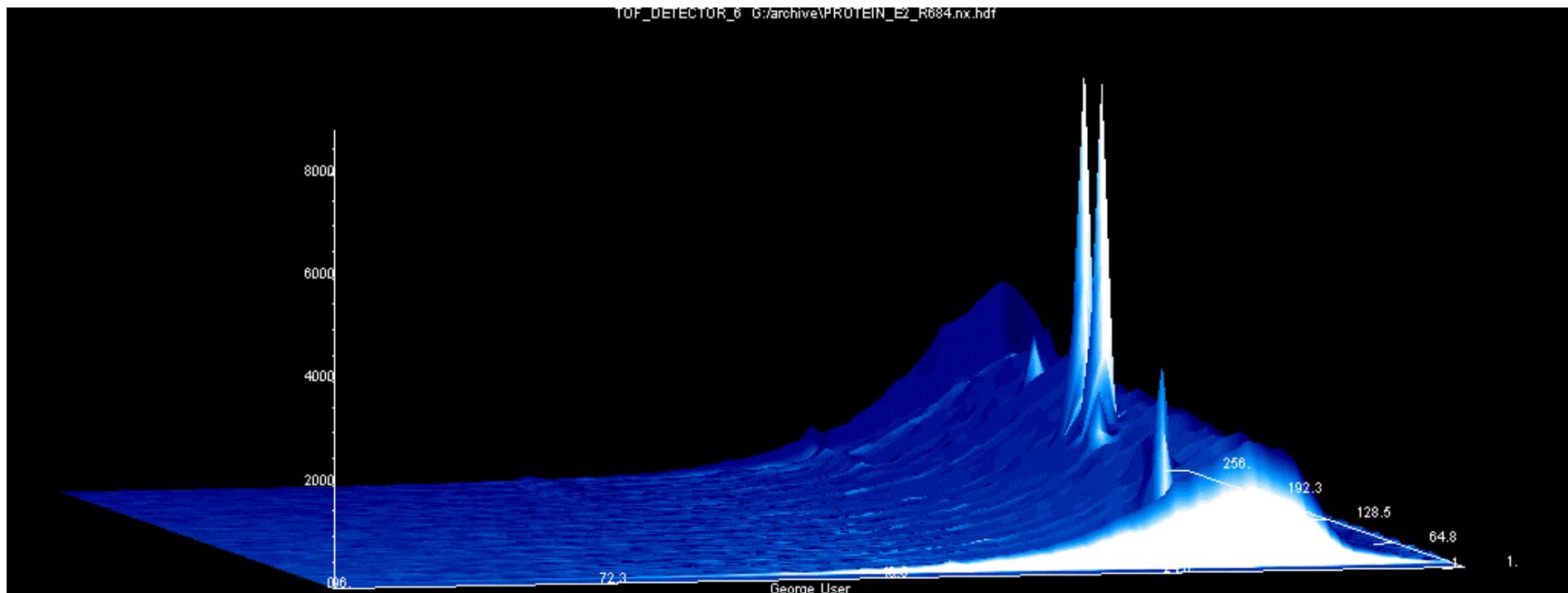
5 Display Segments





Diffraction studies of coenzyme of vitamin B12

This figure shows an isometric view one of the eight detector segments, summed over all 96 time channels. The detector segment subtends $\sim 15^\circ \times 17^\circ$, has 250x250 spatial pixels.



Diffraction studies of coenzyme of vitamin B12

This figure shows an isometric view of one of the detector segments projected down one of the spatial dimensions. The profile of the background scattering in the time dimension (horizontal), due mostly to incoherent scattering from hydrogen in the crystal, reflects the distribution of neutron wavelengths in the incident beam spectrum.

Detector Characteristics

PARAMETER	VALUE
Pressure Vessel	Aluminum alloy, 7075-T6
Yield Strength	73,000 psi
Design Strength	18,250 psi
Max Operating Press.	141 psig
Max Allowable Working Press.	155 psig (1.1 MOP) Burst disc
Actual Working Pressure	125 psig
Main Flange	Stainless Steel, with 8 ´ 6” and 2 ´ 3 3/8” flanges
Flatness	£ 50 mm
Seal	Double “O” ring and copper gaskets
Complete Vessel	
Mass	250 kg
Internal Volume	30 liters
Gas Composition	6 atm ³He, 2.5 atm propane (» \$20k ³He)
Number of wire segments	8
Position Resolution	1.3 mm FWHM
Counting Rate	³ 10⁶ s⁻¹
Radius of Curvature	70 cm
Angular coverage	120° ´ 15°
No. of 15 mm wires (anodes)	960
No. of 50 mm wires (cathodes)	960
No. of resistors (charge division)	1918
No. of pixels	¼ million
Center of Gravity	About 10 cm outside center of window

BNL's Thermal Neutron Detectors

Performance Summary*

Position Resolution (FWHM)	< 0.4 - 2 mm
Number of Resolution Elements from	128 ´ 128 to 4096 ´ 512
Active Area	from 5cm ´ 5cm to 150 cm ´ 20cm
Wavelength Range	1 - 20 Å
Detection Efficiency	50 - 80 %
Counting Rate (total)	10⁵ - 10⁶ sec⁻¹
Counting Rate (single peak)	5 ´ 10⁴ sec⁻¹
Integral Non-linearity	2 ´ 10⁻⁴ to 10⁻³
Absolute Position Accuracy	30-100 µm
Stability of Origin	<50 µm
Stability of Response (efficiency)	<1%
Differential Non-linearity	±3%
Dynamic Range	Single Neutron Detection
Timing Resolution	~1 µs

* Not all properties listed can necessarily be achieved in one detector.





